

**VI TELEFILTER**

**Filter specification**

**TFS 1960**

**Measurement condition**

Ambient temperature: 23 °C  
 Input power level: 0 dBm  
 Terminating impedances  
     for input: 50 Ω  
     for output: 50 Ω

**Characteristics**

**Remark:**

The maximum attenuation in the pass band is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 1960 MHz without any tolerance or limit. The values of absolute attenuation  $a_{abs}$  are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value		tolerance/limit	
<b>Insertion loss</b>	$a_e$	2,9	dB	max. 4,3	dB
<b>Insertion loss</b>	$a_e$ in OTR2	2,7	dB	max. 4,1	dB
<b>Nominal frequency</b>	$f_N$	-		1960	MHz
<b>Pass band</b>	PB			$f_N \pm 30$	MHz
<b>Pass band ripple</b>		0,6	dB	max. 2	dB
<b>Pass band variation</b>		1,5	dB	max. 3	dB
<b>Absolute attenuation</b>	$a_{abs}$				
10 MHz ... 1850 MHz		33	dB	min. 24	dB
1850 MHz ... 1910 MHz		17	dB	min. 10,5	dB
1850 MHz ... 1910 MHz	in OTR2	18	dB	min. 11,5	dB
2010 MHz ... 2040 MHz		6	dB	min. 4,5	dB
2010 MHz ... 2040 MHz	in OTR2	7	dB	min. 5,5	dB
2040 MHz ... 2070 MHz		45	dB	min. 30	dB
2070 MHz ... 4750 MHz		35	dB	min. 23	dB
4750 MHz ... 6000 MHz		14	dB	min. 10	dB
<b>Operating temperature range</b>	OTR	-		- 30 °C ... + 85 °C	
<b>Operating temperature range2</b>	OTR2	-		- 10 °C ... + 70 °C	
<b>Storage temperature range</b>		-		- 40 °C ... + 85 °C	
<b>Temperature coefficient of frequency</b>	$TC_f^*$	-46	ppm/K	-	
<b>Input power level</b>		-		max. 5	dBm

\*)  $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{T0}(\text{MHz})$

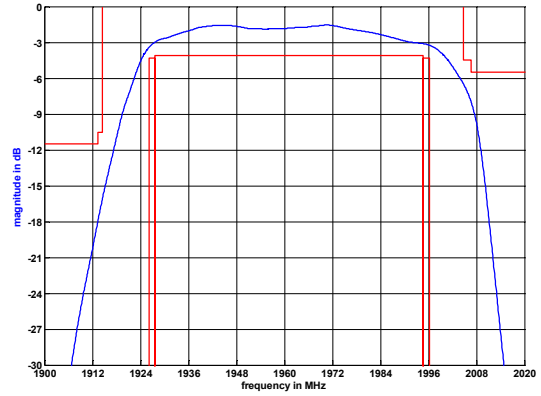
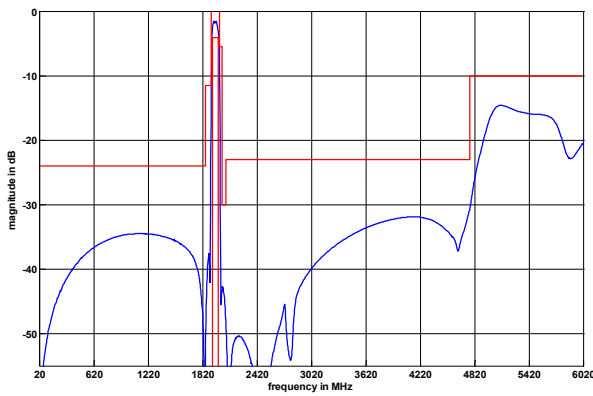
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**checked / approved:** \_\_\_\_\_

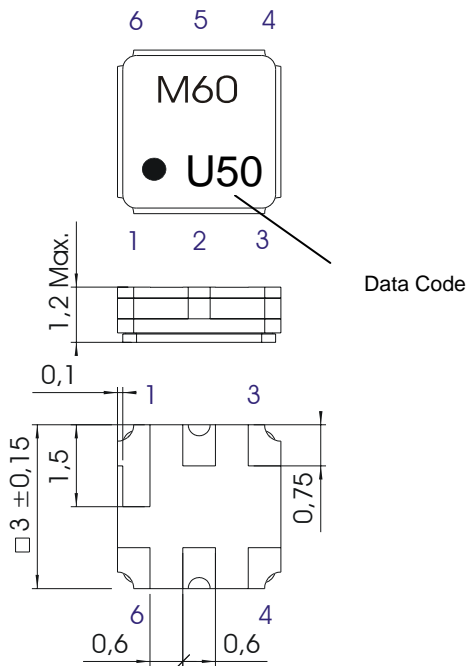
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**Filter characteristic**



**Construction and pin configuration**  
(All dimensions in mm)

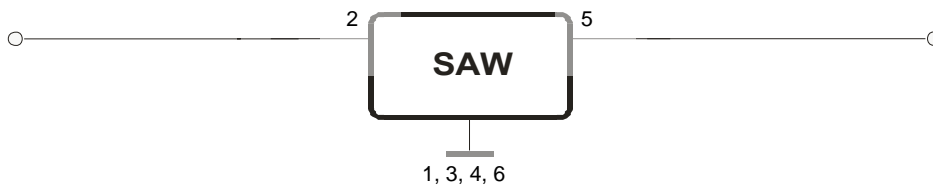


Date code: Year+week

- T 2005
- U 2006
- V 2007
- ...

- Pin 1 Ground
- Pin 2 Input
- Pin 3 Ground
- Pin 4 Ground
- Pin 5 Output
- Pin 6 Ground

**50 Ω Test circuit**



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**Stability characteristics, reliability**

After the following tests the filter shall meet the whole specification:

- 1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
- 2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
- 3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
- 4. Resistance to solder heat (reflow): reflow possible: three times max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

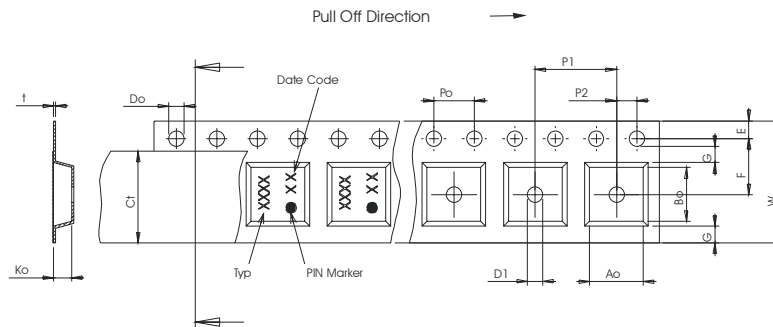
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel: 9000  
reel of empty components at start: min. 300 mm  
reel of empty components at start including leader: min. 500 mm  
trailer: min. 300 mm

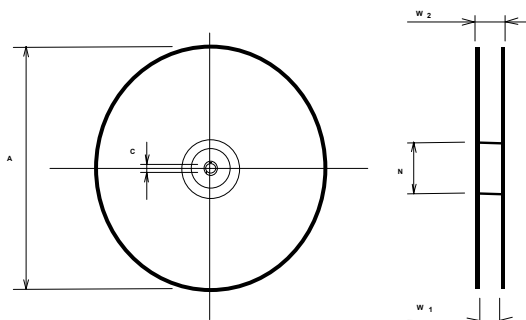
**Tape (all dimensions in mm)**

- W : 8,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 3,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 4,00 ± 0,1
- D1(min) : 1,50
- Ao : 3,25 ± 0,1
- Bo : 3,25 ± 0,1
- Ct : 5,5 ± 0,1



**Reel (all dimensions in mm)**

- A : 330
- W1 : 8,4 +1,5/-0
- W2(max) : 14,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

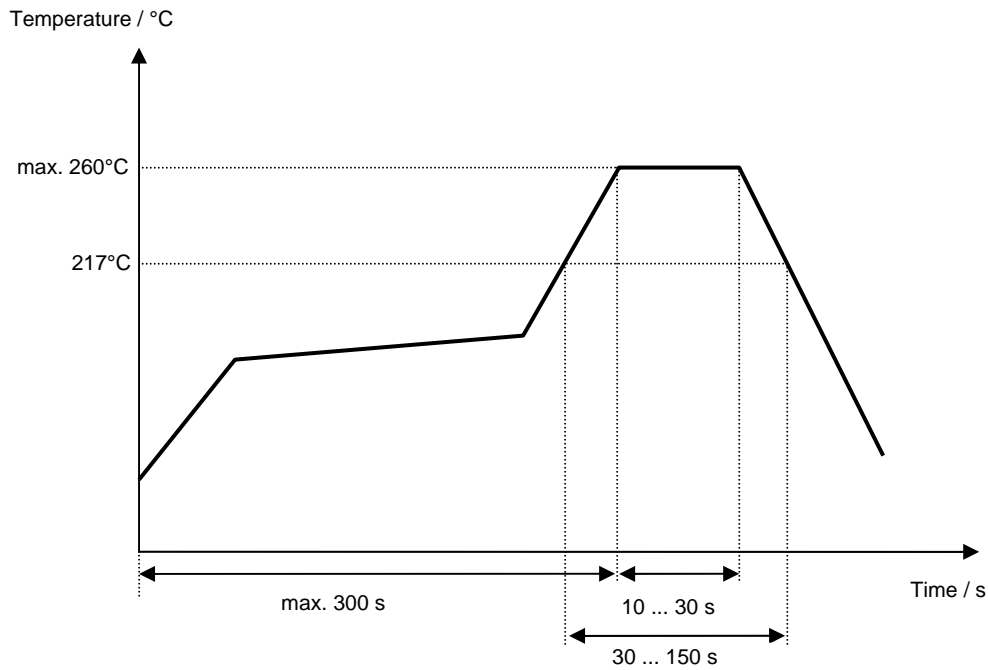
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**Air reflow temperature conditions**

<b>Conditions</b>	<b>Exposure</b>
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

**Chip-mount air reflow profile**



**VI TELEFILTER****Filter specification****TFS 1960****5/5****History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	Generation of development specification	Roizengaft	19.12.2003
1.1	add of formula for temperature coefficient of frequency, add of value of temperature coefficient, change of operating temperature range, change of absolute attenuation	Roizengaft	22.12.2003
1.2	add of typical values	Dr. Sabah	08.01.2004
1.3	generation of filter specification added OTR 2 changed limit line scheme changed temperature coefficient added filter characteristic	Martens	11.12.2006

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